



ITEM	DESCRIPTION	Qty
1A	SPRING HOUSING	1
2A	SPRING HOUSING BOLT	16
3A	ADJUSTING SCREW	1
4A	LOCKNUT	1
6A	NUT	16 *
1S	SPRING SEAT	1
2S	SPRING	1
1V	BODY	1
2V	CAP	1
3V	PLATE	1
4V	DISC	1
5V	DISC GUIDE	1
7V	DISC PIN	1
8V	LOCKNUT	1
9V	STEM	1
10V	DIAPHRAGM	2
11V	LOWER DIAPH. PLATE	1
12V	UPPER DIAPH. PLATE	1
13V	CAP SCREW	6 **
14V	STUD	2
15V	NUT	2

\* FOR 1-2" CS/SS VALVES ONLY (ALL OTHER VALVES DO NOT HAVE NUTS)

\*\* ONLY 4 CAP SCREWS ON 1/2-3/4".

1/2-2"	60HP
SIZE	MARK
USED ON	

<small>UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS ARE IN INCHES</small> <small>DECIMALS X .0005</small> <small>DECIMALS X .010</small> <small>DECIMALS X .025</small> <small>FRACTIONS 1/16</small> <small>ANGLES 1/2°</small> <small>SURFACE FINISH 125 RMS MAX</small> <small>BREAK CORNERS R0.010 X .005</small> <small>CHAMFER EDGES .015 X 45°</small> <small>DRILL SIZE TOLERANCE</small> <small>0.125-0.375 +.0005/-0.001</small> <small>0.375-0.625 +.001/-0.002</small> <small>0.625-2.000 +.0015/-0.002</small>	<small>DIMENSIONS AND TOLERANCING PER ANSI Y 14.5</small>	1/2-2" MK60HP <b>ASS'Y</b> W/NPT	RICHARDS INDUSTRIES CINCINNATI, OHIO U.S.A. * VALVE GROUP *
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